


PRODUCT DESCRIPTION

| PRODUCT PHOTO | ITEMS | DETAILS |
|---|----------------|---|
|  <p style="text-align: center;">Whatsapp: +86 1596981 3136 Email: office@valuepackaging.cn</p> | PRODUCT-ID | TL-590 |
| | PRODUCT NAME | spout-pouch-package-for-orange-juice |
| | TYPE | Bottom Gusset |
| | APPLICATION | Juice |
| | VOLUME | 140g |
| | DIMENSION | W95 X H155+ BG60mm |
| | FOIL STRUCTURE | PET12/AL7/PET12//LDPE105 |
| | THICKNESS | 140 microns |
| | CUSTOM | # Custom print # 8.6mm Spout, Single Channel, Nature Color # Special Shape # Rounded Corners |
| | VIDEO | https://www.youtube.com/watch?v=QESuK_ODQv0 |

EXPLANATION ON FOIL STRUCTURE

PET12: Clear polyester film 12 microns, intended for outside print layer
 AL7: Aluminum foil metal sheet, 7 microns, human food grade
 PET12: Clear polyester film 12 microns, intended for outside print layer
 LDPE: Low density polyethylene film human food grade

There will be print inks and adhesive bonding layers which ranges from 2 to 3 gsm with thickness about 2 microns, so the final actual thickness of this foil laminate should be decided upon these factors.

HUMAN FOOD GRADE

All the film materials, ink and adhesive used in our products are human food grade subject to SGS test.
 Read here for more <https://www.valuepackaging.cn/human-food-safety/>

SOME TEST FOR REFERENCE

| Serial | TEST | EXPLAIN | POST LINK |
|--------|------|---------|-----------|
| #1 | | | |
| #2 | | | |
| #3 | | | |
| #4 | | | |
| #5 | | | |

TECHNICAL DATA SHEET

| NO. | ITEM | STANDARDS | UNIT | TYPICAL VALUE | VIDEO LINK | |
|-----|--------------------------------|------------------------------------|------------|---------------|---|---|
| #1 | Dimension Tolerance | Height | INTERNAL | % | ±1% | |
| | | Width | INTERNAL | % | ±1% | |
| | | Gusset | INTERNAL | % | ±5% | |
| | | Seal Width | INTERNAL | % | ±5% | |
| | | Thickness | INTERNAL | % | | |
| #2 | Print Appearance | INTERNAL | | | | |
| #3 | Yield | | grams/m2 | 156 | | |
| #4 | Tensile Strength | MD | ASTM-D-882 | Mpa | 55~58 | https://www.youtube.com/watch?v=csDUh-RPKn4 |
| | | TD | ASTM-D-882 | Mpa | 55~60 | https://www.youtube.com/watch?v=nOTFbuWWmaU |
| #5 | Elongation | MD | ASTM-D638 | % @23°C | 70~90 | https://www.youtube.com/watch?v=csDUh-RPKn4 |
| | | TD | | % @23°C | 70~90 | https://www.youtube.com/watch?v=nOTFbuWWmaU |
| #6 | COF | Static | | @23°C | 0.30 | |
| | | Dynamic | | @23°C | 0.25 | |
| #7 | Solvents Left | ASTM F1884 | mg/m2 | | https://www.youtube.com/watch?v=Mm9gYg1IR88 | |
| #8 | Sealing Strength | ASTM F1884 | N/15mm | 66~70 | https://www.youtube.com/watch?v=isXrpPgTuRq | |
| #9 | Sealing Conditions | 160~180Celsius for 1.2~1.8 Seconds | | | | |
| #10 | Bond Strength | ASTM F 904 | N/15mm | 5-8 | | |
| #11 | Brust Impact Strength | ASTM D1709 | J | | | |
| #12 | Anti-Puncture Ability | Q/3700SDXS | N | 15-19 | https://www.youtube.com/watch?v=-WwZm6-dF4A | |
| #13 | Drop Test Ability | Q/3700SDXS | cm | | https://www.youtube.com/watch?v=3ynTql15LLU | |
| #14 | Anti-pressure Ability | Q/3700SDXS | kg | | https://www.youtube.com/watch?v=jRmzmdi2inA | |
| #15 | Water Vapor Transimission Rate | ASTM E 96 | g/m2/24hr | 0.01 | https://www.youtube.com/watch?v=81jcwDKiQ44 | |
| #16 | Oxygen Transmission Rate | ASTM D 372-99 | cc/m2/24hr | 0.01 | https://www.youtube.com/watch?v=81jcwDKiQ44 | |

This technical data sheet is intended to describe the products we are able to provide for our customers, and actual specifications and parameters should be subject to the final test report provided by the manufacturer. If you have any questions regarding the test items, just reach us for further assistance.

China Manufacturer:

Qingdao Tongli Packaging Products Co., Ltd

Add: #510, No.1 Building, Image Shidai Center, Zhengyang Road, Qingdao, Shandong, China P.C.:266109

Tel: 0086-159 6423 5981 Fax: 0086-532-66721158

Web: www.valuepackaging.cn

Email: office@valuepackaging.cn