

PRODUCT DESCRIPTION

PRODUCT PHOTO	ITEMS	DETAILS
	PRODUCT-ID	TL-33
	PRODUCT NAME	350g metallized film screw spout bag for soybean sauce
	TYPE	Bottom Gusset
	APPLICATION	SauceSoybean
	VOLUME	350g
	DIMENSION	W120 X H190+ BG60mm
	FOIL STRUCTURE	BOPP18/VMPET12///LDPE90
	THICKNESS	120 microns
	CUSTOM	# Custom print # 13mm Spout, Single Channel, Nature Color
	VIDEO	https://www.youtube.com/watch?v=8fztQFLGByI

EXPLANATION ON FOIL STRUCTURE

BOPP18: clear biaxially orientated polypropylene film 18 microns, for print substrate
 VMPET12: Vacuum metallized polyester film 12 microns, also equals to 48 gauge
 LDPE: Low density polyethylene film human food grade

There will be print inks and adhesive bonding layers which ranges from 2 to 3 gsm with thickness about 2 microns, so the final actual thickness of this foil laminate should be decided upon these factors.

HUMAN FOOD GRADE

All the film materials, ink and adhesive used in our products are human food grade subject to SGS test.
 Read here for more <https://www.valuepackaging.cn/human-food-safety/>

SOME TEST FOR REFERENCE

Serial	TEST	EXPLAIN	POST LINK
#1			
#2			
#3			
#4			
#5			

TECHNICAL DATA SHEET

NO.	ITEM	STANDARDS	UNIT	TYPICAL VALUE	VIDEO LINK	
#1	Dimension Tolerance	Height	INTERNAL	%	±1%	
		Width	INTERNAL	%	±1%	
		Gusset	INTERNAL	%	±5%	
		Seal Width	INTERNAL	%	±5%	
		Thickness	INTERNAL	%		
#2	Print Appearance	INTERNAL				
#3	Yield		grams/m2	122		
#4	Tensile Strength	MD	ASTM-D-882	Mpa	56.5	
		TD	ASTM-D-882	Mpa	60.8	
#5	Elongation	MD	ASTM-D638	% @23°C	50.6	
		TD		% @23°C	45.6	
#6	COF	Static		@23°C	0.20	
		Dynamic		@23°C	0.26	
#7	Solvents Left	ASTM F1884	mg/m2	3.5		
#8	Sealing Strength	ASTM F1884	N/15mm	35		
#9	Sealing Conditions	0Celsius for 0 Seconds				
#10	Bond Strength	ASTM F 904	N/15mm	3~4		
#11	Brust Impact Strength	ASTM D1709	J	1.2		
#12	Anti-Puncture Ability	Q/3700SDXS	N	8~10		
#13	Drop Test Ability	Q/3700SDXS	cm	80		
#14	Anti-pressure Ability	Q/3700SDXS	kg	30		
#15	Water Vapor Transimission Rate	ASTM E 96	g/m2/24hr	.85		
#16	Oxygen Transmission Rate	ASTM D 372-99	cc/m2/24hr	1.2		

This technical data sheet is intended to describe the products we are able to provide for our customers, and actual specifications and parameters should be subject to the final test report provided by the manufacturer. If you have any questions regarding the test items, just reach us for further assistance.

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